

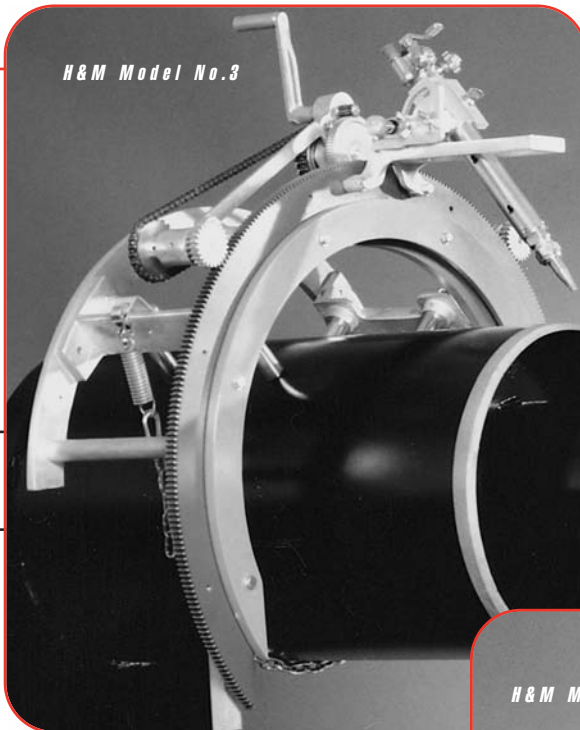
# Pipe Cutting And Beveling MACHINES

Each H&M machine is constructed of durable, lightweight, hard-anodized aluminum for easy transportation to any job site for cutting and beveling 2"- to 36"-diameter pipe precisely, quickly and economically, even under the toughest conditions.

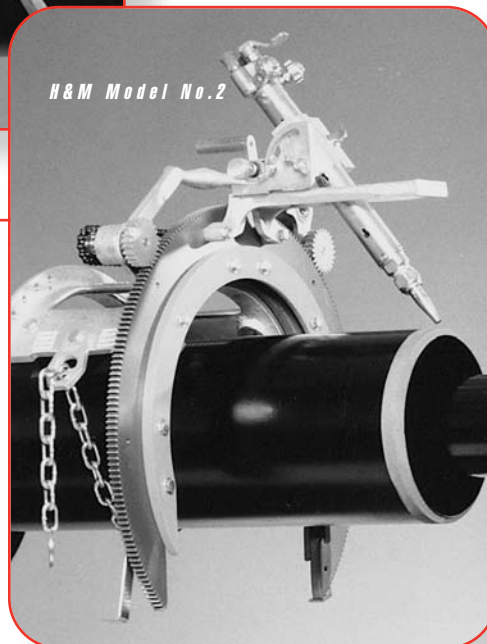
Every ring gear and saddle are precisely machined and calibrated to  $\pm .025$  in concentricity and  $\pm .015$  in squareness. The standard rear-mounted short saddle aids cutting and beveling in tight locations, while allowing precise back-beveling operations.

H&M's unique "split horseshoe" design permits easy placement over pipe sections. A quick-operating boomer assembly securely locks the machine to the pipe for an entire 360-degree rotation. No repositioning is ever needed! H&M's patented Cuboid Spacer System keeps the spacers on the machine to minimize downtime.

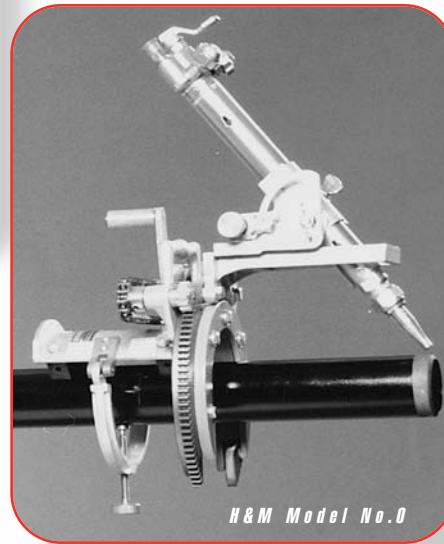
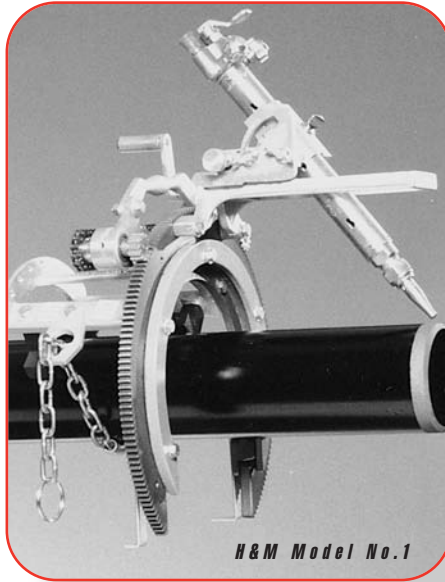
H&M Pipe Beveling Machines save weld prep time and money compared to hand cutting. With easy-to-follow manuals and a few minutes of instruction, any operator can easily make accurate cuts and bevels.



*How fast? For example when using the No. 3 Standard Beveling Machine, a 20"-diameter pipe can be cut and beveled in about four minutes!*



H&M



## **H&M Standard Beveling Machines**

Model No.	Standard Pipe Sizes				Net Weight		Shipping Weight		Shipping Dimensions	Manual	Motorized	Cuboid Spacer (Patented)
	Inches	Millimeters			Lb.	Kg	Lb.	Kg				
No. 0	2"	2.5"	3"	4"	9.50	4.15	12	5.4	9 x 11 x 11	standard	optional	standard
	60.32	73.02	88.90	114.30								
No. 1	3"	4"	6"	8"	18	8.10	25	10.70	13 x 16 x 17	standard	optional	standard
	88.90	114.30	168.27	219.07								
No. 2	7"	8"	10"	12"	27	12.25	38	16.75	15 x 22 x 22	standard	optional	standard
	193.67	219.07	273.05	323.85								
No. 3	14"	16"	18"	20"	55	25.00	75	30.40	13 x 34 x 34	standard	optional	standard
	355.60	406.40	457.20	508.00								
No. 4	20"	22"	24"	26"	81	36.45	118	53.10	14 x 36 x 45	standard	optional	standard
	508.00	558.80	609.60	660.40								
No. 30	24"	26"	28"	30"	92	41.40	133	59.85	14 x 38 x 48	standard	optional	standard
	609.60	660.40	711.20	762.00								
No. 5	30"	32"	34"	36"	145	65.25	250	112.50	16 x 48 x 61	standard	optional	standard
	762.00	812.80	863.60	914.40								

*Inches = Nominal Pipe Size    Millimeters = Pipe OD    Spacers for odd pipe sizes and tubing can be special ordered.*